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### Basic Programming Manual Nct 1

FIGURE 1 -“\ . In programming, the lower left hand corner of the sheet is considered as the origin (0” 0” location) and dimensions are programmed from that origin point. X and Y dimensions are entered in inches with three trailing zeros\* or by using a decimal point.

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1 Introduction 11 return from the sub-program to the calling program. DNC Channel A program contained in an external unit (e.g., in a computer) can also be executed without storing it in the control's memory. Now the control will read the program, instead of the memory, from the external data medium through the RS232C interface.

### NCT 99M Programmer's Manual

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BASIC (Beginners' All-purpose Symbolic Instruction Code) is a family of general-purpose, high-level programming languages whose design philosophy emphasizes ease of use. The original version was designed by John G. Kemeny and Thomas E. Kurtz and released at Dartmouth College in 1964. They wanted to enable students in fields other than science and mathematics to use computers.

### BASIC - Wikipedia

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